WHAT IS CLAIMED IS:

- 1. A process comprising: providing a polymer blend including a luminescent polymer and a
- second polymer, wherein at least one of the polymers is crosslinkable and b)
- 3 crosslinking the crosslinkable polymer.
- 1 2. The process of Claim 1, wherein the second polymer is crosslinkable.
- 3. The process of Claim 1, wherein the luminescent polymer is crosslinkable.
- 4. The process of Claim 1, wherein both the luminescent polymer and the second polymer are crosslinkable.
- 5. The process of Claim 1, wherein the polymer that is luminescent comprises a
- 2 polyfluorene, a polyphenylenevinylene, or a polybiphenyl.
- 1 6. The process of Claim 5, wherein the polymer that is luminescent further comprises a charge transporter.
- 7. The process of Claim 6, wherein the charge transporter comprises a triarylamine, a carbazole, a 2,3-diphenylquinoxaline, or a 1,3,4-oxadiazole.
- 8. The process of Claim 1, wherein the crosslinkable polymer comprises units having the formula

4 wherein:

3

- 5 Q¹ comprises at least one aryl or heteroaryl group;
- 6 Q² comprises at least one aryl or heteroaryl group;
- 7 X^1 is O bonded directly to an aryl carbon of Q^1 ;
- 8 X^2 is O bonded directly to an aryl carbon of Q^2 ;
- Z is a linker comprising at least one $-(C(R^2)_2)$ group;
- Y is a single bond or a linker group;

- 11 R¹ is independently at each occurrence H, a halogen, an alkyl group, a
- heteroalkyl group, an aryl group, or a heteroaryl group;
- 13 R² is independently at each occurrence H, an alkyl group, or a heteroalkyl group;
- 14 and
- 15 R³ is H or a crosslinkable group.
- 9. The process of Claim 8, wherein Q¹ comprises at least two aryl or heteroaryl groups.
- 10. The process of Claim 9, wherein Q¹ comprises a methylenediphenyl group in which the methylene carbon is bonded to at least 2 phenyl groups.
 - 11. The process of Claim 10, wherein Q¹ is selected from the group consisting of

2

1

- 12. The process of Claim 8, wherein Q¹ comprises a polycyclic aromatic ring system or a
 polycyclic heteroaromatic ring system.
- 1 13. The process of Claim 8, wherein Y is a single bond, an alkene or an alkyne group.
- 1 14. The process of Claim 8, wherein Y is a ketone, a sulfone, or a phosphine oxide group.
- 1 15. The process of Claim 14, wherein Y is selected from the group consisting of

- 2
- 1 16. The process of Claim 8, wherein Q² comprises a 6-membered aromatic or
- 2 heteroaromatic ring, a polycyclic aromatic ring system, or a polycyclic heteroaromatic
- 3 ring system.

1 17. The process of Claim 16, wherein Q² comprises



2

- 18. The process of Claim 8, wherein Z is $-(CH_2)_n$ or $-(CH_2CH_2O)_n$, wherein n = 1 to 10.
- 1 19. The process of Claim 8, wherein R³ is selected from the group consisting of

$$0 \longrightarrow \mathbb{R}^1$$

2

- 3 20. The process of Claim 8, wherein:
- Q¹ comprises a methylenediphenyl group in which the methylene carbon is bonded to at least two phenyl groups;
- 6 Q² comprises a phenyl ring;
- 7 Y is a single bond;
- 8 and
- 9 $Z \text{ is } -CH_2$ -
- 1 21. The process of Claim 20, wherein R¹ is fluorine.
- 1 22. The process of Claim 20, wherein R³ comprises an aryl trifluorovinyl ether.
- 23. The process of Claim 1, wherein crosslinking is effected thermally, chemically, or photochemically.
- 1 24. The process of Claim 23, wherein the crosslinking is effected photochemically.